

## Floors, Interior; Ceramic, Quarry or Marble Tile

### PRODUCT ASSEMBLY

### 1. Hacker TopCoat®SP

An acrylic-based, film forming surface preparation agent.

#### 2. (a) FIRM-FILL® 2010

Has compressive strengths from 1950-2750 psi (ASTM C472).

### (b) FIRM-FILL® 3310

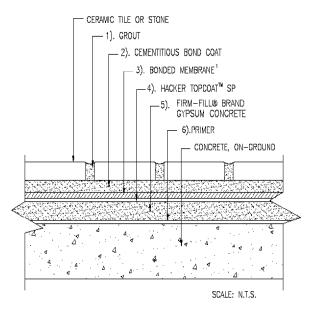
Has compressive strengths from 2000-3350 psi (ASTM C472).

### 3. Hacker Floor Primer

A rewettable latex primer that is diluted: 1 part Hacker Floor Primer to 4 parts water.

### Note

Some installation methods and components are not referenced. Please consult all approved resources to ensure a complete assembly.



NOTE: <sup>1</sup>BONDED MEMBRANE MAY NOT BE COMPATIBLE WITH HACKER TOPCOAT™ SP.
PLEASE CONTACT THE BONDED MEMBRANE MANUFACTURER FOR THEIR RECOMMENDATION.

# When installing ceramic, quarry, and/or marble tile over FIRM-FILL® Brand Gypsum Concrete: Hacker Industries, Inc. encourages deference to the recommendations of the Tile Council of North America.

### Tile Council of North America:

As noted in their handbook, TCNA strongly recommends an anti-fracture membrane be installed between the underlayment and ceramic tile, as recommended by the membrane and setting material manufacturer.

Benefits of Mapelastic™CI Professional Crack Insolation Membrane: Mapelastic CI is a premixed, liquid-rubber, quick drying crack-isolation membrane for installation under ceramic tile or stone in residential and commercial interior and exterior enviorments. Mapelastic CI meets ANSI A118.12 requirements, provides up to 1/8" (3mm) of in-plane crak isolation, and dries after about 30-50 minutes. It is then ready to receive

most MAPEI polymer-modified or epoxy mortars.

The Hacker Floor Underlayment must be dry prior to membrane installation, unless otherwise stated by the membrane manufacturer.

For questions or to purchase Mapelastic, contact Mapei at 800) 426-2734 or visit www.mapei. com.

### **Movement Joints:**

Adhere to expansion joint requirements found in the Handbook for Ceramic Tile Installation under EJ171 specification. Contact the Tile Council of America (TCA) at (800) 646-8453 or www.tileusa. com for a copy of the handbook.

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